

Commercial Fiber Product Line

Antron Lumena® solution dyed nylon

With outstanding stain resistance, soil resistance and colorfastness, Antron Lumena® solution dyed nylon offers excellent performance in a variety of commercial markets. It has unsurpassed appearance retention in high style patterned and textured loop carpet. Choose Antron Lumena® solution dyed nylon for a variety of commercial environments when you need the ultimate in performance, style and sustainability.



Type 6,6
Superior resistance to crushing, matting, stains and wear. 10-year limited abrasive wear warranty



**Exclusive Antron®
Fiber Engineering**
Resists soil better and looks new longer



Unsurpassed Colorfastness
Limited 10-year Colorfastness to Light Warranty. Resists fading and is colorfast to harsh cleaning agents



**DuraTech® Soil
Resistant Treatment**
For improved cleanability



Performance Tested
All carpets must pass Antron® nylon performance standards for quality



**Environmentally
Preferable Product**
All Antron® carpet face fiber manufactured in North America



**Unsurpassed Stain-
Cleanability with
Permanent Stain Resistance**
Limited lifetime warranty against staining



**Permanent Anti
Static Filament**
Limited lifetime antistatic warranty

Antron® Legacy nylon

With outstanding soil resistance, and appearance retention, Antron® Legacy nylon offers the widest range of colors, textures, patterns and styles. Choose Antron® Legacy nylon for a variety of commercial environments when you need the ultimate in performance, style and sustainability. Available with StainRESIST™ fiber technology.



Type 6,6
Superior resistant to crushing, matting, stains and wear. 10-year limited abrasive wear warranty



**Exclusive Antron®
Fiber Engineering**
(Also available in delta shape) Resists soil better and looks new longer



Unlimited Styling Flexibility
Variety of deniers, lusters and dyeabilities with unlimited color options



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Resistant Treatment**
For improved cleanability



Performance Tested
All carpets must pass Antron® nylon performance standards for quality



**Environmentally
Preferable Product**
All Antron® carpet face fiber manufactured in North America



**The Ultimate in
Soil Resistance**



**Compatible with
StainRESIST™**
Limited lifetime warranty against stains when certified as StainRESIST™



**Permanent Anti
Static Filament**
Limited lifetime antistatic warranty

Antron® Brilliance™ nylon

A unique fiber that combines the proven soil hiding capability of hollow filament fiber and patented fiber engineering that delivers richer, more vibrant color. Choose Antron® Brilliance™ nylon for commercial applications when you need the ultimate in performance, style and sustainability. Available with StainRESIST™ fiber technology.



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**The Ultimate in
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**Compatible with
StainRESIST™**
Limited lifetime warranty against stains when certified as StainRESIST™



**Permanent Anti
Static Filament**
Limited lifetime antistatic warranty

DSDN® solution dyed nylon

With very good stain resistance, colorfastness, soil performance and resilience, DSDN® nylon is ideal for tenant improvement (TI) and hospitality rooms carpet, and is the next best alternative when initial budget constraints preclude the use of Antron® nylon.



Type 6,6
10-year limited abrasive wear warranty



Trilobal Fiber



Colorfastness



**Very Good
Soil Resistance**



**Good Stain
Resistance and
Cleanability**



**Permanent Anti
Static Filament**
Limited lifetime antistatic warranty

XTI® nylon

With unlimited color flexibility, XTI® nylon provides very good performance and resilience, and is the next best alternative when initial budget constraints preclude the use of Antron® nylon.



Type 6,6
10-year limited abrasive wear warranty

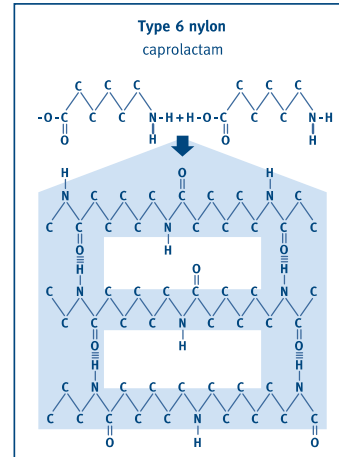
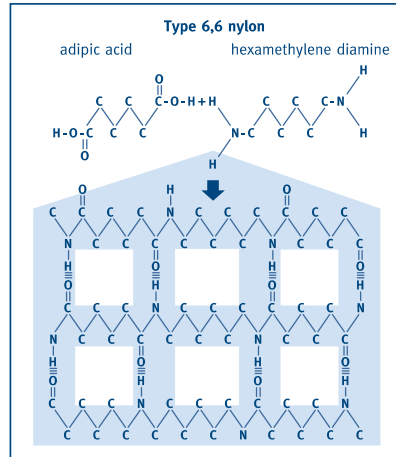


Trilobal Fiber



**Permanent Anti
Static Filament**
Limited lifetime antistatic warranty

Antron® carpet fiber



Key Benefits: Superior resistance to stain penetration, outstanding pile height retention, and unsurpassed resistance to matting, crushing and abrasive wear.

Key Benefits: Improved soil resistance and appearance over the life of the carpet.

Key Benefits: Long-term appearance retention, lower maintenance costs.

Key Benefit: Quality assurance.

Key Benefit: A certified Environmentally Preferable Product.

Type 6,6 nylon has a tighter molecular structure than Type 6 nylon due to a higher level of hydrogen bonding and maximum alignment between molecular chains. Type 6 nylon does not have this level of internal bonding, resulting in a more open structure. In addition, Type 6,6 nylon has unsurpassed resilience properties.

Fiber engineering

Specially formulated hollow filament fiber shapes add to the superior characteristics of Type 6,6 polymer. Used in the BCF form of Antron® Legacy nylon, Antron Lumena® solution dyed nylon, Antron® Brilliance™ nylon and Antron with StainRESIST™ fiber technology, these specially designed outer surface shapes eliminate crevices that trap soil. In addition, internal void(s) refract and diffuse light to provide the most effective soil hiding. The delta shape, used primarily in the staple form of Antron® legacy nylon, reduces soil-trapping crevices while its curved surfaces refract light to minimize the appearance of soil.

Advanced soil resistance technology

DuraTech® soil resistant treatment is the most durable fluorochemical/soil release product available today. Since DuraTech® soil resistant treatment is an integral part of the Antron® nylon fiber system, it is available only on carpets of Antron® Legacy nylon, Antron Lumena® solution dyed nylon, Antron® Brilliance™ nylon and Antron with StainRESIST™ fiber technology. Only DuraTech® soil resistant technology is durable enough to withstand the heavy traffic and cleaning to which commercial carpet is subjected. It remains on the fiber throughout the carpet's useful life, so carpets stay cleaner longer.

Performance standards program

All carpets of Antron® Legacy nylon, Antron Lumena® solution dyed nylon, Antron® Brilliance™ nylon and Antron with StainRESIST™ fiber technology must pass rigorous performance testing before they are designated with the Antron® nylon brand. End users have the assurance of unsurpassed resistance to staining, soiling, crushing and texture loss. Carpets of Antron® Legacy nylon, Antron Lumena® solution dyed nylon, Antron® Brilliance™ nylon and Antron with StainRESIST™ fiber technology are backed by ten-year abrasive wear and life-of-the-carpet static protection warranties. In addition, carpets of Antron Lumena® solution dyed nylon are covered by a five-year warranty for colorfastness after exposure to atmospheric contaminants and a ten-year warranty for colorfastness after exposure to light. Carpets of Antron Lumena® solution dyed nylon and Antron with StainRESIST™ fiber technology have a limited lifetime stain warranty. See specific warranties for details.

Environmentally Preferable Product

Antron® carpet face fiber, produced in North America, has received independent third party certification as an Environmentally Preferable Product. Environmentally Preferable Products, established by Executive Order 13101, are certified by Scientific Certification Systems as having a lesser or reduced effect on health and the environment when compared with competing products that serve the same purpose.



For more information, call 1-877-5-ANTRON or visit us on-line at antron.net.